

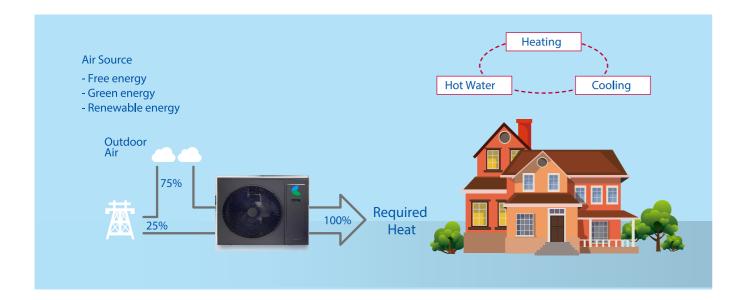
## HEAT PUMP TECHNOLOGY

### What Is A Heat Pump System?

Modern Technology to Replace Conventional Boilers

Historically, conventional heating systems have used either oil or gas or have been direct electric heaters. In such conventional heating systems, environmental aspects such as fossil fuel use and environmental pollution have been overlooked. In recent years, interest in these environmentally friendly devices has been increasing and in order to meet these market demands, Dotels has further developed their heat pump technology to produce the most efficient, environmentally friendly products in the industry.





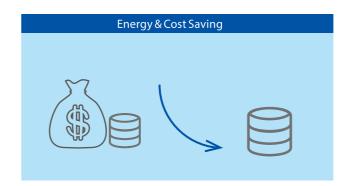
### Why Choose An Air To Water Heat Pump?

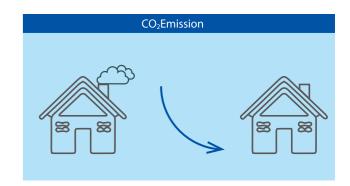
Air to water heat pump is renewable.

Air to water heat pump only uses less energy than furnaces, gas / electric water heater. The heat pump product absorbs energy from the surrounding air of the outdoor unit and transfers the energy into the refrigerant of the unit. The heat energy is upgraded using a refrigerant cycle and this renewable heat energy is transferred in the water by heat-exchanger.

Air to water heat pump has great financial benefits.

Air to water heat pump will most likely save a lot of money on your annual fuel bills due to the unit' s high COP (Coefficient of performance). When the unit can achieve COP between 3-4, meaning the unit can produce 3kW to 4kW of heat for every 1kW power consummed.





Air to water heat pump is more reliable.

Air to water heat pump	Gas water heater	Electric water heater	Boiler
Safe to operate	Risk of fire and explosion	Risk of electric shocks	Risk of fire and explosion
Easy for installation	Lifespan of several years	Expensive to install	Lifespan of several years
Cheap to operate	Expensive to operate	Expensive to operate	Expensive to operate

Air to water heat pump is help to decrease your carbon footprint.

Compared with gas water heater and boiler, because heat pump water heater does not directly use combustion to generate heat, the unit don't cause as much pollution and have a smaller carbon footpring. Air to water heat pump only need a small amount of electricity to run the compressor and fan motor.

Comparison of the power needed to heat 1 ton water from 15°C to 55°C under the same conditions:

	Air to water HP	Gas water heater	Electric water heater	Boiler
Energy resource	Air & electricity	Gas	Electricity	Diesel oil
Calorific value	860kcal/kW·h	24,000kcal/m³	860kcal/kW·h	10,200kcal/kg
Average efficiency	4.6	0.8	0.95	0.7
Consumption	10kW·h	2.08m³	48.9kW⋅h	5.6kg



# R32 Monobloc

- Operation range down to -25°C
- Maximum LWT reach 65°C
- Single point maximum COP 5.01
- Energy efficiency level:A+++

### R32 monobloc

Solutions for House Heating/Cooling and domestic hot water in one system.

R32 monobloc is an integrated system which provides house heating/cooling as well as domestic hot water, offering a complete and convenient solution which can replace the needs for traditional gas or oil boilers, or work together with

			Monobloc				
Model(kw)	4kw	6KW	8KW	10KW	12KW	14KW	16KW
220~240-1ph	√	V	V	√	√	√	√
380~415-3ph					√	√	√

#### Excellent Performance & Efficiency



refrigerant









**COP 5.0** 

@A7W35 for 65°C

#### **User Convenience**







A+++@35°C

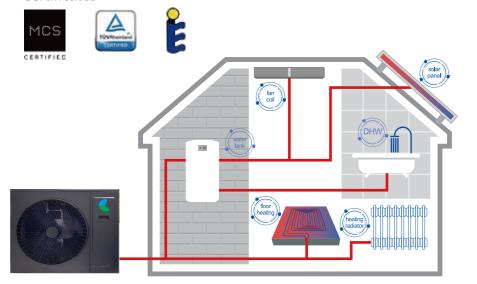




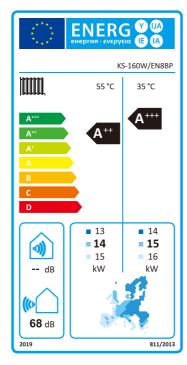


3kW back up as standard

Certificates



### **Energy Label**



- \* 35°C A+++
- \* 55°CA++

## Eco-Conscious with R32 Refrigerant

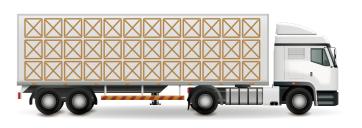
- R32 efficiently works even in small volume compared to existing R410A refrigerant, which decreases the potential hazard of global warming. Furthermore, R32 refrigerant is easy to recycle
- Lower GWP and carbon emission(GWP:Global Warming Potential) reduce up to 75% of CO<sup>2</sup> eg comparng with R410 A



### Structure innovation

- Single fan compact structure design for 4~16kW models with lower noise,and more loading quantity
- Three cabinets design which can ensure more compact and cost control
- Three layer loading can put 135 pcs for 4-6-8kw model in a 40HQ container.





Single Fan Structure **Greatly Reduces Noise** 

Loading 3 Layers

## Electric Back up Heater and Leading brand components





## Multi-function wired controller and APP control



- Icon languages
- Modbus protocol and network flexibility
- Built-in wifi module supports APP control
- Check the running state of heat pump, zone switch, operation mode and temperature



## Extremely silent

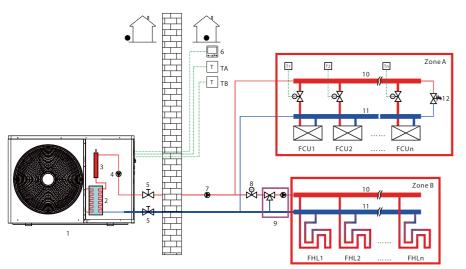
- Two level of silent mode provides more comfort
- Silent mode minimum sound power level 55dB





### Two zones control

For different indoor terminal units, the design leaving water temperature is different. The two zones control function is used to ensure different indoor terminal units working at its design temp. to enhance the comfort and save energy.



### **Specifications**

_				Spacif	ecation mone	phloc			
					icationmond				
Model name			4kW	6kW	8kW	10kW	12kW	14kW	16kW
Power supply		V/Ph/H				220-240 / 1 / 50			
	Capacity	kW	3.96	6.01	7.93	10.21	12.06	14.47	15.91
Heating <sup>1</sup>	Rated input	kW	0.75	1.17	1.76	2.04	2.57	2.99	3.42
	COP		5.25	5.13	4.50	5.01	4.7	4.84	4.65
	Capacity	kW	4.18	6.04	8.30	10.20	12.10	14.50	15.9
Heating <sup>2</sup>	Rated input	kW	1.11	1.63	2.61	2.79	3.36	3.89	4.63
	COP		3.77	3.70	3.18	3.65	3.6	3.72	3.43
	Capacity	kW	4.41	6.09	7.70	9.60	12.30	13.80	15.80
Heating <sup>3</sup>	Rated input	kW	1.46	2.13	2.98	3.22	4.44	4.42	6.12
	COP		2.84	2.86	2.58	2.98	2.77	3.12	2.58
	Capacity	kW	3.98	6.18	8.16	10.01	11.85	14.14	15.72
Cooling <sup>4</sup>	Rated input	kW	0.77	1.26	1.75	2.42	2.72	3.10	4.03
Cooling	EER	KII	5.19	4.91	4.65	4.14	4.36	4.56	3.90
		LAAZ							
	Capacity	kW	4.29	6.27	7.58	8.78	11.58	14.30	15.98
Cooling <sup>5</sup>	Rated input	kW	1.32	1.99	2.55	2.97	4.14	5.11	6.12
	EER		3.24	3.14	2.97	2.96	2.80	2.80	2.61
Seasonal space heating	LWT at 35°C		A+++	A+++	A+++	A+++	A+++	A+++	A+++
energy efficiency class	LWT at 55°C		A++	A++	A++	A++	A++	A++	A++
COD	LWT at 35°C		4.96	5.05	4.62	4.86	4.65	4.56	4.65
SCOP	LWT at 55°C		3.47	3.52	3.32	3.51	3.37	3.45	3.57
	LWT at 7°C		5.15	5.27	5.17	4.66	5.02	4.76	4.63
SEER	LWT at 18°C		8.56	8.77	8.31	8.23	8.15	6.72	6.51
MOD/Maximum augre									
MOP(Maximum overcurre		A	18	18	21	25	25	30	30
MCA(minimum circuit am	nps)	A	12	14	16	19	23	26	27
Water pressure drop		kPa	25	25	39	37	36	38	38
Refrigerant system pressu	ıre (Max. / Min.)					4.5MPa /1.5MPa			
Refrigerant	Туре		R32	R32	R32	R32	R32	R32	R32
Refrigerant	Charged	kg	1.03	1.03	1.3	1.5	1.75	2.1	2.1
GWP value			675	675	675	675	675	675	675
Equivalent CO <sup>2</sup>		Ton	0.695	0.695	0.878	1.013	1.181	1.417	1.417
	Туре					Twin rotary DC inverte		1	
	Brand					Mitsubishi			
	Model		SVB172FNPMC	SVB172FNPMC	SVB220FLGMC-L	SVB220FLGMC-L	MVB33FBBMC	MVB42FCBMC-L	MVB42FCBMC
			3VD1/ZFINFIVIC		-		-	IVIVB4ZFCBIVIC-L	IVIVB4ZFCBIVIC
Compressor	Quantity			1	1	1	1		
	Capacity	kW	5.54 (@60rps)	5.54 (@60rps)	7.10 (@60rps)	7.10 (@60rps)	11.37 (@60rps)	14.38 (@60rps)	14.38 (@60rps)
	Input	kW	1.73 (@60rps)	1.73 (@60rps)	2.23 (@60rps)	2.23 (@60rps)	3.57 (@60rps)	4.4 (@60rps)	4.4 (@60rps)
	Current	Α	5.1 (@60rps)	5.1 (@60rps)	6.6 (@60rps)	6.6 (@60rps)	11 (@60rps)	13 (@60rps)	13 (@60rps)
	Oil type / charged		FW685 / 600ml	FW685 / 600ml	FW68S /460ml	FW68S / 460ml	FW685 / 1100ml	FW685 / 1250ml	FW68S / 1250m
5 . 1 . 6	Motor type			-	-	Brushless DC motor	-		
Outdoor fan	Number of fans		1	1	1	1	1	1	1
	Material				Hvdrophilic alı	.l uminum & Inner groov	ve copper tube		
Air side heat exchanger	Rows		1.5	1.5	2	2.5	2.5	3	3
Jac near exertainger	Tube size	pom							
		mm	Φ7	Φ7	Φ7	Φ7	Φ7	Φ7	Ф7
	Fan type					3 blade			
	Motor type					BLDC			
an motor	Motor model		EHTSO3BLQ	EHTSO3BLQ	EHTSO3BLQ	EHTSO3BLQ	EHTSO3BLQ	EHTSO1DLQ	EHTSO1DLQ
	Motor Brand					Panasonic			
	Quantity		1	1	1	1	1	1	1
	Speed	rpm	850	850	850	850	850	825	825
hrottle type					El	ectronic expansion val	lve	+	1
Water side heat-exchange	er					Plate heat exchanger			
ound power level <sup>6</sup>		dB	56	58	59	60	64	65	68
Controller (Standard: LCD					1	GR-LC07	-	1	
nti-UV cover						NO NO			
Vater resistance	le t				T	IPX4			
Vater pipe connection	Inlet	mm	Ф33	Ф33	Ф33	Ф33	Ф33	Ф33	Ф33
	Outlet	mm	Ф33	Ф33	Ф33	Ф33	Ф33	Ф33	Ф33
Net/Gross weight	Net/Gross	kg	76/81	78/93	80/93.5	93/103	97/117	117/136	117/136
	Net	mm	1125×370×680	1125×370×680	1125×370×680	1135×370×803	1135×370×803	1203×481×860	1203×481×860
Dimension (L×W×H)	Packing	mm	1200×425×865	1200×425×865	1200×425×865	1260×488×982	1260×488×982	1305×495×1040	1305×495×104
	Loading quantity (20GP/40GP)		42/135	42/135	42/135	40/84	40/84	38/82	38/82
	Cooling	°C	100			-5 to 43	1		
	Leading	_	4						
Operating temperature	Heating	00				-25 to 25			
Operating temperature	Heating DHW	°℃				-25 to 35 -25 to 43			

- $1. \ Outdoor \ air \ temperature \ 7^{\circ}C \ DB \ , 85^{\circ}R.H \ ; EWT \ 30^{\circ}C, LWT \ 35^{\circ}C \\ 2. \ Outdoor \ air \ temperature \ 7^{\circ}C \ DB \ , 85^{\circ}R.H \ ; EWT \ 40^{\circ}C, LWT \ 45^{\circ}C \\ 3. \ Outdoor \ air \ temperature \ 7^{\circ}C \ DB \ , 85^{\circ}R.H \ ; EWT \ 40^{\circ}C, LWT \ 45^{\circ}C \\ 3. \ Outdoor \ air \ temperature \ 7^{\circ}C \ DB \ , 85^{\circ}R.H \ ; EWT \ 40^{\circ}C, LWT \ 45^{\circ}C \\ 3. \ Outdoor \ air \ temperature \ 7^{\circ}C \ DB \ , 85^{\circ}R.H \ ; EWT \ 40^{\circ}C, LWT \ 45^{\circ}C \\ 3. \ Outdoor \ air \ temperature \ 7^{\circ}C \ DB \ , 85^{\circ}R.H \ ; EWT \ 40^{\circ}C, LWT \ 45^{\circ}C \\ 3. \ Outdoor \ air \ temperature \ 7^{\circ}C \ DB \ , 85^{\circ}R.H \ ; EWT \ 40^{\circ}C, LWT \ 45^{\circ}C \\ 3. \ Outdoor \ air \ temperature \ 7^{\circ}C \ DB \ , 85^{\circ}R.H \ ; EWT \ 40^{\circ}C, LWT \ 45^{\circ}C \\ 3. \ Outdoor \ air \ temperature \ 7^{\circ}C \ DB \ , 85^{\circ}R.H \ ; EWT \ 40^{\circ}C, LWT \ 45^{\circ}C \\ 3. \ Outdoor \ air \ temperature \ 7^{\circ}C \ DB \ , 85^{\circ}R.H \ ; EWT \ 40^{\circ}C, LWT \ 45^{\circ}C \\ 3. \ Outdoor \ air \ temperature \ 7^{\circ}C \ DB \ , 85^{\circ}R.H \ ; EWT \ 40^{\circ}C, LWT \ 45^{\circ}C \\ 3. \ Outdoor \ air \ temperature \ 7^{\circ}C \ DB \ , 85^{\circ}R.H \ ; EWT \ 40^{\circ}C, LWT \ 45^{\circ}C \\ 3. \ Outdoor \ air \ temperature \ 7^{\circ}C \ DB \ , 85^{\circ}R.H \ ; EWT \ 40^{\circ}C, LWT \ 45^{\circ}C \\ 3. \ Outdoor \ air \ temperature \ 7^{\circ}C \ DB \ , 85^{\circ}R.H \ ; EWT \ 40^{\circ}C, LWT \ 45^{\circ}C \\ 3. \ Outdoor \ air \ temperature \ 7^{\circ}C \ DB \ , 85^{\circ}R.H \ ; EWT \ 40^{\circ}C, LWT \ 45^{\circ}C \\ 3. \ Outdoor \ air \ temperature \ 7^{\circ}C \ DB \ , 85^{\circ}R.H \ ; EWT \ 40^{\circ}C, LWT \ 45^{\circ}C \\ 3. \ Outdoor \ air \ temperature \ 7^{\circ}C \ DB \ , 85^{\circ}R.H \ ; EWT \ 40^{\circ}C, LWT \ 45^{\circ}C \\ 3. \ Outdoor \ air \ 40^{\circ}C \ DB \ , 85^{\circ}R.H \ ; EWT \ 40^{\circ}C, LWT \ 40^{\circ}C \ DB \ , 85^{\circ}R.H \ ; EWT \ 40^{\circ}C, LWT \ 40^{\circ}C \ DB \ , 85^{\circ}R.H \ ; EWT \ 40^{\circ}C, LWT \ 40^{\circ}C \ DB \ , 85^{\circ}R.H \ ; EWT \ 40^{\circ}C, LWT \ 40^{\circ}C \ DB \ , 85^{\circ}R.H \ ; EWT \ 40^{\circ}C, LWT \ 40^{\circ}C \ DB \ , 85^{\circ}C \ DB$
- 3. Outdoor air temperature 7°C DB ,85% R.H ; EWT 47°C,LWT 55°C 4. Outdoor air temperature 35°C DB ,85% R.H ; EWT 23°C,LWT 18°C
- 5. Outdoor air temperature 35°C DB ,85% R.H ; EWT 12°C,LWT 7°C 6. Test standard:EN12102-1



# R32 SPLIT (R32)

- Operation range down to -25°C
- Maximum LWT reach 65°C
- Energy efficiency level:A+++

### R32 Split

R32 Split is comprising a separate indoor and outdoor unit, which are connected by refrigerant piping.

Hydronic components such as plate heat exchanger, expansion tank and water pump are located within the indoor unit, making the unit capable of with standing freezing outside ambient temperatures.

			Split type				
Model(kw)	4kw	6KW	8KW	10KW	12KW	14KW	16KW
220~240-1ph	V	V	V	V	V	V	√
380~415-3ph					V	V	√

### R32 Split integrated water tank

R32 Split IWT is a domestic hot water supply, space heating and cooling solution that conveniently combines an 200L indoor hot water tank with a separate outdoor unit. R32 Split IWT is the perfect space-saving solution for residential applications because hydronic components like the Domestic Hot Water (DHW) and buffer tanks, which are typically installed separately, are fully integrated.

Dotels IWT will be launched in later 2022.



Split IWT								
Model(kw)	6KW	8KW	10KW	12KW	14KW	16KW		
220~240-1ph (with 200L tank)			Develo	ping				

## Specifications

wer supply ating <sup>1</sup>	Capacity	V/Ph/H kW	4.0			220-240 / 1 / 50			
ating <sup>1</sup>		KVV			7.9	9.7	12.1	14.3	16.2
	Rated input	kW	0.83	6.0	1.75	2.10	2.68	3.10	3.67
	COP		4.82	4.89	4.52	4.61	4.52	4.61	4.41
	Capacity	kW	4.1	6.1	8.3	9.8	11.6	14.5	16.2
ating <sup>2</sup>	Rated input	kW	1.15	1.70	2.41	2.83	3.66	3.89	4.48
	COP		3.56	3.58	3.45	3.48	3.17	3.72	3.62
	Capacity	kW	4.1	6.2	8.0	9.9	11.7	13.8	16.2
ating <sup>3</sup>	Rated input	kW	1.46	2.18	2.96	3.58	4.30	4.42	5.59
	COP		2.81	2.84	2.70	2.77	2.72	3.12	2.90
	Capacity	kW	4.2	6.2	8.1	10.3	12.1	13.5	14.9
ioling <sup>4</sup>	Rated input EER	kW	0.87	1.29	1.76	2.25	2.99	3.75	4.38
	Capacity	kW	4.02	6.0	7.7	9.6	10.9	12.7	14.0
oling <sup>5</sup>	Rated input	kW	1.41	2.04	2.77	3.26	4.09	4.98	5.71
	EER		2.83	2.94	2.78	2.94	2.66	2.55	2.45
asonal space heating	LWT at 35°C		A+++	A+++	A+++	A+++	A+++	A+++	A+++
ergy efficiency class	LWT at 55°C		A++	A++	A++	A++	A++	A++	A++
	LWT at 35°C		4.88	4.90	4.61	4.82	4.70	4.56	4.55
OP	LWT at 55°C		3.35	3.36	3.30	3.26	3.39	3.45	3.36
ED	LWT at 7°C		5.19	5.28	5.17	4.66	5.02	4.76	4.63
ER	LWT at 18°C		8.28	8.39	8.31	8.23	8.15	8.25	8.21
P(Maximum overcurrent protection	n)	A	18	18	21	25	25	30	30
A(minimum circuit amps)		A	12	14	16	19	23	26	27
ater pressure drop		kPa	25	25	39	37	36	38	38
frigerant system pressure (Max. / N	T .					1.5MPa / 4.15MPa			
frigerant	Туре		R32	R32	R32	R32	R32	R32	R32
	Charged	kg	1.40	1.40	1.50	1.60	1.75	1.84	1.84
VP value			675	675	675	675	675	675	675
uivalent CO <sub>2</sub>	I_	Ton	0.945	0.945	1.013	1.080	1.181	1.242	1.242
	Type				T	win rotary DC inverter			
	Brand		SVB172FNPMC	SVB172FNPMC	SVB220FAGMC-L	Mitsubishi SVB220FAGMC-L	MVB33FBPMC	MVB42FCBMC-L	MVB42FCBM
Model Quantity Compressor Capacity Input			SVB1/2FNPMC	SVBI/ZFNPMC	SVBZZUFAGMC-L	SVBZZUFAGMC-L	MVB33FBPMC	MVB42FCBMC-L	MVB42FCBM
		kW	5.54 (@60rps)	5.54 (@60rps)	7.10 (@60rps)	7.10 (@60rps)	11.37 (@60rps)	14.38 (@60rps)	14.38 (@60rg
		kW	1.73 (@60rps)	1.73 (@60rps)	2.23 (@60rps)	2.23 (@60rps)	3.57 (@60rps)	4.4 (@60rps)	4.4 (@60rp
	Current	Α Α	5.1 (@60rps)	5.1 (@60rps)	6.6 (@60rps)	6.6 (@60rps)	11 (@60rps)	13 (@60rps)	13 (@60rps
	Oil type / charged		FW68S / 600ml	FW68S / 600ml	FW685 /460ml	FW685 / 460ml	FW685 / 1100ml	FW68S / 1250ml	FW685 / 125
	Motor type					Brushless DC motor			
itdoor fan	Number of fans		1	1	1	1	1	1	1
	Material		Hydrophilic aluminum & Inner groove copper tube						
side heat exchanger	Rows		2	2	2	2.5	2.5	3	3
	Tube size	mm	Ф7	Ф7	Ф7	Ф7	Ф7	Ф7	Ф7
	Fan type					3 blade			
	Motor type					BLDC			
n motor	Motor model		EHTSO3BLQ	EHTSO3BLQ	EHTSO3BLQ	EHTSO3CLQ	EHTSO3CLQ	EHTSOIDLQ	EHTSO1DL
	Motor Brand				1	Panasonic	1		
	Quantity		1	1	1	1	1	1	1
	Speed	rpm	850	850	850	850	850	825	825
ottle type						tronic expansion valve			
ater side heat-exchanger	Туре		Flare	Flare	Flare	Plate heat exchanger Flare	Flare	Flare	Flare
	Liquid Dia .(OD)	mm	Ф9.52	Φ9.52	Φ9.52	Ф9.52	Ф9.52	Φ9.52	Ф9.52
oing connections	Gas Dia.(OD)	mm	Ф15.88	Ф15.88	Ф15.88	Ф15.88	Φ15.88	Φ15.88	Ф15.88
	Min.pipe length	m	2	2	2	2	2	2	2
	Max.pipe length	m	30	30	30	30	30	30	30
tallation height	Outdoor unit above	m	20	20	20	20	20	20	20
ference	Outdoor unit below	m	20	20	20	20	20	20	20
und power level <sup>6</sup>	OUTDOOR	dB	42	42	42	42	42	42	42
and power level	INDOOR	dB	56	58	59	60	64	65	68
ntroller (Standard: LCD)					GR-LC07(	NO WiFi) or GR-LC07-1(	WiFi)or GR-LC10		
i-UV cover						NO			
ter resistance						IPX4			T
:/Gross weight	INDOOR-Net/Gross	kg	36/41	37/42	38/43	39/44	40/45	41/46	41/46
	OUTDOOR-Net/Gross	kg	57/62	58/63	60/65	63/70	65/72	93/108	93/108
	OUTDOOR-Net	mm	920×365×710	920×365×710	920×365×710	920×365×710	920×365×710	920×365×710	920×365×71
nension (L×W×H)	OUTDOOR-Packing	mm	1025×465×760	1025×465×760	1025×465×760	1025×465×760	1025×465×760	1025×465×760	1025×465×76
	INDOOR-Net	mm	909×465×273	909×465×273	909×465×273	909×465×273	909×465×273	909×465×273	909×465×27
	INDOOR-Packing	mm	960×525×345	960×525×345	960×525×345	960×525×345	960×525×345	960×525×345	960×525×34
erating temperature	Cooling	c				-5 to 43 -25 to 35			
arating temperature	DHW	c				-25 to 35			
e:	Jo					-23 (0 43			
	5% R.H ; EWT 30°C,LWT 35°C 35% R.H ; EWT 40°C,LWT 45°C								

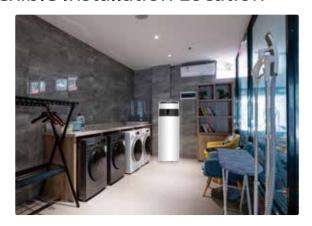






# Sanitary Hot Water Heat Pump (All in one)

### Flexible Installation Location



Laundry room



Garage



Storage room

Bath room

Refrigerant	80L	100L	120L	200L	250L	300L	500L
R134a	√	√	V	V	√	V	√
R290	√	√	V				
Stainless steel	80L	100L	120L	200L	250L	300L	500L
304	√	V	V	V	V	V	V
304 316L	√ √						

- ErP energy class: A/A+Ambient temperature: -5°C to 43°C
- Setting temperature: 10°C to 70°C
- Certified with CE-LVD,CEEMC,CB, ErP A/A+,EN16147 Standard, Rohs, ETL, EnergyStar, CCC.
- Flexible Stainless Steel tank(SS304/316/2205),
- Water storage from 100L to 500L for 2 to 8 people

### Wall-mounted series

sanitary hot water heat pump will simultaneously cool down the room and provide hot water to cover all your daily needs. The units are the most energy efficient and cost effective way of water heating. Considering the expensive and increasing sea freight, our new 80L and 100L heat pump has a perfect packing dimensions which can be loaded 152 pieces in 40HQ.

Specification—wall-mounted series							
TECHNICAL DATA		AXHW-11/80L	AXHW-10a/100L	AXHW-11/120L			
Heating capacity	kW	1.1	1.03	1.1			
Power input	W	263	253	263			
COP	W/W	4.18	4.06	4.18			
Power supply	V/Ph/Hz	220-240/1/50	220-240/1/50	220-240/1/50			
Max Current	А	1.75 +6.8 (e-heater)	1.7 +6.8 (e-heater)	1.75 +6.8 (e-heater)			
Max leaving water temperature	°€	70	60	70			
Max. water temperature	°€	70	70	70			
Rated water yield	L/H	23.6	22	23.6			
Working temperature range	°℃	-10~43	-5~43	-10~43			
Max. discharge pressure	bar	28	22	28			
Min. suction pressure	bar	8	6	8			
empressor (Brand/Type/Model)		GMCC/Rotary/RDSK57V11EZR	GMCC/Rotary/RJSN68V2TZRA1	GMCC/Rotary/RDSK57V11EZR			
Refrigerant type		R290	R134a	R290			
Fan motor (Type/W/RPM)		Asynchronous motor/40/900	Asynchronous motor/40/900	Asynchronous motor/40/900			
		250	250	250			
ir flow m³/h							
Duct diameter	mm	177	177	177			
Max allowed pressure of tank	bar	10	10	10			
Inside body material of tank		SUS 304/316L	SUS 304/316L	SUS 304/316L			
Inner tank thickness(mm)		1.0MM	1.0MM	1.0MM			
Insulation material		Polyurethane	Polyurethane	Polyurethane			
Thickness of the tank insulation (mm)		45	45	45			
Outside tank material		galvanized steel	galvanized steel	galvanized steel			
Outside tank thickness(mm)		0.5	0.5	0.5			
Coating thickness of the tank cover (mm)		0.05	0.05	0.05			
Water tank Colour		white, silver	white, silver	white, silver			
Hot water outlet	inch	G 3/4	G 3/4	G 3/4			
Solar heat source inlet/outlet	inch	G 3/4	G 3/4	G 3/4			
Cold water inlet	inch	G 3/4	G 3/4	G 3/4			
Size of water drain	inch	G 3/4	G 3/4	G 3/4			
Condensed water outlet	inch	G 1/2	G 1/2	G 1/2			
Material of heat pump coil	ilicii	Alumium(external coil)	Alumium(external coil)	Alumium(external coil)			
Size of heat pump coil		Aldiffidiff(external coll)	Alumidin(external con)	Alamiam(external coll)			
(Diameter*Thickness*Length)	mm	φ9.52*0.91*18000	φ9.52*0.91*28000	φ9.52*0.91*18000			
Unit protection Indoor unit (IP xx)		IPX1	IPX1	IPX1			
Timer function included yes/no		Y	Y	Υ			
Water tank Volume	L	80	100	120			
Net Dimensions	mm	φ510x1078	φ510x1167	φ510x1328			
Packing Dimensions	mm	565x565x1185	565x565x1275	565x565x1435			
Net Weight	Kg	52	56	60			
Gross Weight	Kg	57	60	65			
Noise level	dB(A)	44	44	44			
	1	Sanitary water heating	Sanitary water heating	Sanitary water heating			
land, and faces are		auxiliary electrical heater-(SUS310S)1.6kw	auxiliary electrical heater-(SUS310S)1.6kw	auxiliary electrical heater-(SUS310S)1.6k			
Included features:		Salgnomia Electronic expansion valve	Salgnomia Electronic expansion valve	Salgnomia Electronic expansion valve			
		electrical Titanium anode	electrical Titanium anode	electrical Titanium anode			
Loading quantity of 20GP		38	38	38			
Loading quantity of 40GP		76	76	76			

Capacities and power inputs based on the following conditions:

- Heating: Ambient temperature 20°C/15°C, Water temperature from 15°C to 55°C.







#### High efficiency, friendly environment



- ErP certificated, energy class A.
- High efficient compressor, well-known brand.
- Condenser coil with D shape tube, ensure high efficient ratio of heat exchange.
- R134a, lower GWP, and environmentally friendly.

### High reliable

- Adopt EXV control technology to achieve accuracy refrigerant control.
- Multi-protections include: over heat protection of refrigerant, high and low pressure switch, temperature on/off protection.
- Automatic anti-legionella per week, more reliable and health.

### Utilization of solar energy, more green

 Compatible with solar panels, solar PV and other heat source, like boilers. (Customized)



#### Easy installation, conveneint operation



- All-in-one design, only plumber installations and plugging in.
- User-friendly screen controller with LED display.
- Operating status and error codes can be clearly displayed on controller screen.

#### Wide range

- Full storage of tank size: 100L to 500L.
- Wide operation ambient temperature range: -5°C 43°C.
- Setting temperature range of hot water is from 10°C to 70°C, and default is 50°C.

#### Flexible air duct connections

• 60Pa static pressure enable the air duct total length up to 8m.



## **Energy and cost saving**

	HPWH	Gas water heater	Elec. water heater
Energy resource	Air& electric	Natural gas	Electric
Calorific value (Q1)	860kcal/kW·h	9,500kcal/m³	860kcal/kW·h
Average efficiency (f)	4.0	0.8	0.95
Consumption (C)	11.63kW·h	5.26m³	48.96kW⋅h
Electric/LPG price (P)	RMB0.6/kW·h	RMB2.6/m³	RMB0.6/kW·h
Total cost (Ct)	RMB6.98	RMB13.68	RMB29.38

When 1m3 water is heated from 15°C to 55°C: The formula of consumption (C): C = 40,000kCal  $\div$  Q1  $\div$  f. The formula of total cost (Ct): Ct = C  $\times$  P

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1kW.h	
V.h of electricity, enjoy the spa at home.	

Specification - R134a Sanitary Hot Water Heat Pump									
TECHNICAL DATA		AXHW-20a/150L	AXHW-20a/200L	AXHW-20a/250L	AXHW-20a/300L	AXHW-40a/500L			
Heating capacity	kW	2.02	2.02	2.02	2.02	3.8			
Power input	W	486	486	486	486	945			
COP	W/W	4.16	4.16	4.16	4.16	4.02			
Power supply	V/Ph/Hz			220-240/1/50					
Max Current	A			3.2 +6.8 (e-heater)		6.2 +6.8 (e-heater)			
Max leaving water temperature	°€			60		32 733 (3 7333)			
Max. water temperature	°€			70					
Rated water yield	L/H			45		82			
Working temperature range				-5~43		1			
Max. discharge pressure	bar			22					
Ain. suction pressure	bar			6					
Compressor (Brand/Type/Model)			G	MCC/Rotary/PJ125G1C-4D2	'DE	GMCC/Rotary/			
Refrigerant type				R134a		PJ250M2C-4FT			
Fan motor (Type/W/RPM)			,	Asynchronous motor/80/12	80	Asynchronous motor/194/1300			
Air flow m³/h				450		900			
Duct diameter	mm		17	7 (Fit flexible 180/200mm d	uct)				
Max allowed pressure of tank	bar			10					
nside body material of tank		SUS 304/316L							
nner tank thickness(mm)		1.5mm							
sulation material			Polyurethane						
hickness of the tank insulation (mm)				45					
Outside tank material			galvanized steel						
Outside tank thickness(mm)		0.5							
oating thickness of the tank cover (mm)		0.05							
/ater tank Colour		white, silver or according to customer's requirement							
ot water outlet	inch	G 3/4							
olar heat source inlet/outlet	inch	G 3/4							
fold water inlet	inch			G 3/4					
ize of water drain	inch			G 3/4					
ondensed water outlet	inch			G 1/2					
Material of heat pump coil	and t			Alumium(external coil)					
ize of heat pump coil (Diameter*Thickness*Length)	mm			φ9.52*0.91*55000		φ9.52*0.91*80000			
Unit protection Indoor unit (IP xx)				IPX1		1 12 23 7 00000			
imer function included yes/no				Υ Υ					
Vater tank Volume	L	150	200	250	300	500			
let Dimensions	mm	φ560x1500	φ560x1750	φ640x1765	φ640x1845	φ700x2230			
acking Dimensions	mm	615x615x1620	615x615x1870	695x695x1895	695x695x1975	750x750x2355			
Net Weight	Kg	86	90	94	97	115			
iross Weight	Kg	90	94	98	101	120			
loise level	dB(A)	46	46	46	46	48			
				Sanitary water heating		'			
				ry electrical heater-(SUS310					
ncluded features:				nomia Electronic expansion					
			extra sola	r heat exchanger SUS304/3 electrical Titanium anode					
oading quantity of 20GP		40	40	electrical litanium anode	24	/			
oading quantity of 40GP		80	80	51	51	/			
Loading quantity of 40HQ		80	80	51	51	48			

Capacities and power inputs based on the following conditions:

- Heating: Ambient temperature 20°C/15°C, Water temperature from 15°C to 55°C.

Max. ratio of energy saving cost than traditional.

coolwell \_\_\_\_\_ coolwell



coolwell launched R290 ATW heat pump in 2022 to reduce carbon

goal of carbon neutrality.

emission to the environment. R290 refrigerant is recognized as a refrigerant which

contributes to the reduction of carbon emnission and help achieve the global



- GWP20 which is 65 times lower comparing with R134a
- Micro channel plate exchanger which improve the efficiency of condenser heat transfer capacity effectively and increase COP



• With Douplex 2205 which has the most advantage of corrosion resistance, it is consider as the most ideal stainless steel tank

# **Top Part**



Panel A AXHW-20a

#### High efficiency, friendly environment

- High efficient compressor, well-known brand.
- EXV control technology, refrigerant control more accuracy.
- R134a, lower GWP, and environmentally friendly.

#### Combined flexibility with water tank

- Combined flexibility with water tank
- For Model 9a and 20a, refrigerant pipes can be connected with lokring technology between water tank and top part.
   For Model 20b, stop valves as standard.
- Multi-protections include: high pressure switch, low pressure switch. Temperature on/off sensors and electric backup heater terminals are reserved in PCB.
- Automatic anti-legionella per week, more reliable and health.



Panel B AXHW-20b

#### **Conveneint operation**



- $\bullet$  Large LED screen, user-friendly controller.
- Operating status and error codes can be clearly displayed on controller screen.

#### Wide range

- Suggesting storage of tank size is covered from 80L to 300L.
- Wide operation ambient temperature range: -5°C 43°C.
- Setting temperature range of hot water is from 10°C to 70°C, and default is 50°C.

#### Flexible air duct connections

• 60Pa static pressure enable the air duct total length up to 8m. (Only avaiable for Model AXHW-20a/b)

#### Specifications

Specificationtop part					
Model			AXHW-9a	AXHW-20a	AXHW-20b
Power supply		220-240V~,50Hz, 1Ph	220-240V~,50Hz, 1Ph	220-240V~,50Hz, 1Ph	
Suggesting tank volume L		L	80-100	200-300	200-300
Heating capacity (Heat pump only)# kW		kW	1.00	2.00	2.00
Air flow m3.		m3/h	250	450	450
Compressor		Rotary	Rotary	Rotary	
Refrigerant	Туре		R134a	R134a	R134a
	Factory charged	kg	Null	Null	0.92
	Control		EXV	EXV	EXV
Casing		Without casing	Plastic	Plastic	
Duct diameter of air inlet /outlet mm		mm	Null	177	177
Refrigerant pipe between tank and top part mm		mm	Φ9.52	Ф9.52	Φ9.52, stop valves
Dimension	Unit (ΦD×H)	mm	Ф464×365	Ф520×425	Ф550×410
	Packing (L×W×H)	mm	540×488×405	695×695×530	695×695×553
Net weight kg		kg	18	25	25
Gross weight kg		28	29	29	
Loading (40GP / 20GP) Pcs		368 / 176	204 / 96	204 / 96	

Notes:

<sup>#:</sup> Test condition-ambient temperature is 20°C DB/12°C WB,water temperarure is from 15°C to 55°C.

pecification may be changed for product improvement, please refer to the nameplate of product.